

**AMENDMENT NO. 1 JUNE 2012
TO
IS 6938 : 2005 DESIGN OF ROPE DRUM AND CHAIN
HOISTS FOR HYDRAULIC GATES —
CODE OF PRACTICE**

(Second Revision)

(Page 8, Clause 4.5.6.1) — Substitute the following for the existing:

‘Standard worm reducer of self-locking type should be used for the first stage heavy reduction at the central drive unit and spur or helical reduction should be used at the end for further requirement.’

[Page 10, clause 4.11.1] — Substitute the following for the existing:

‘The deflection of hoist bridge should be limited to 1/600 for spans up to 12 m and 1/750 for spans above 12 m.’